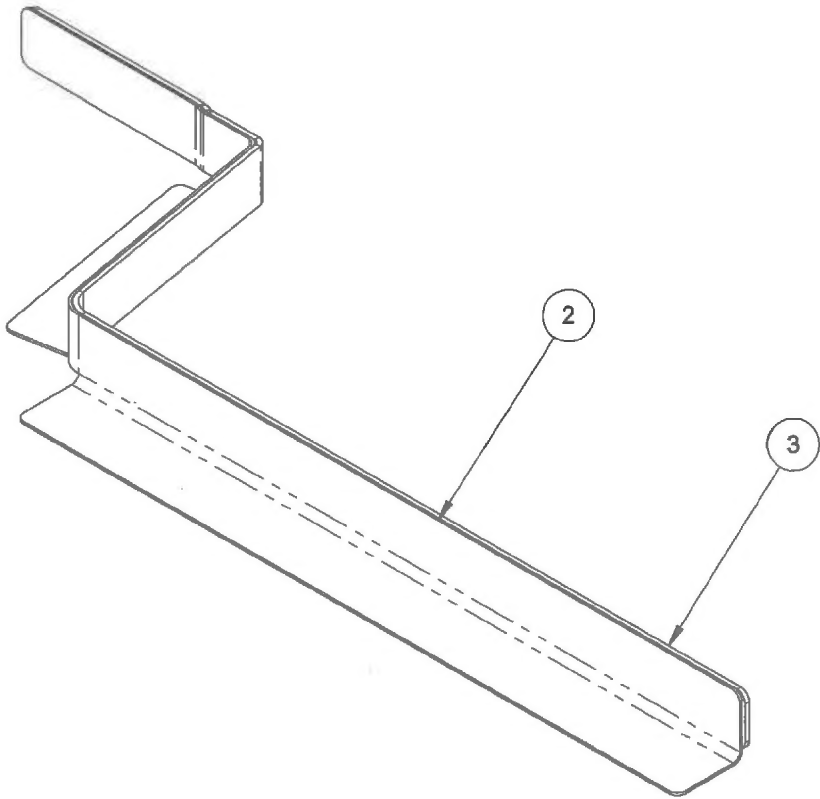


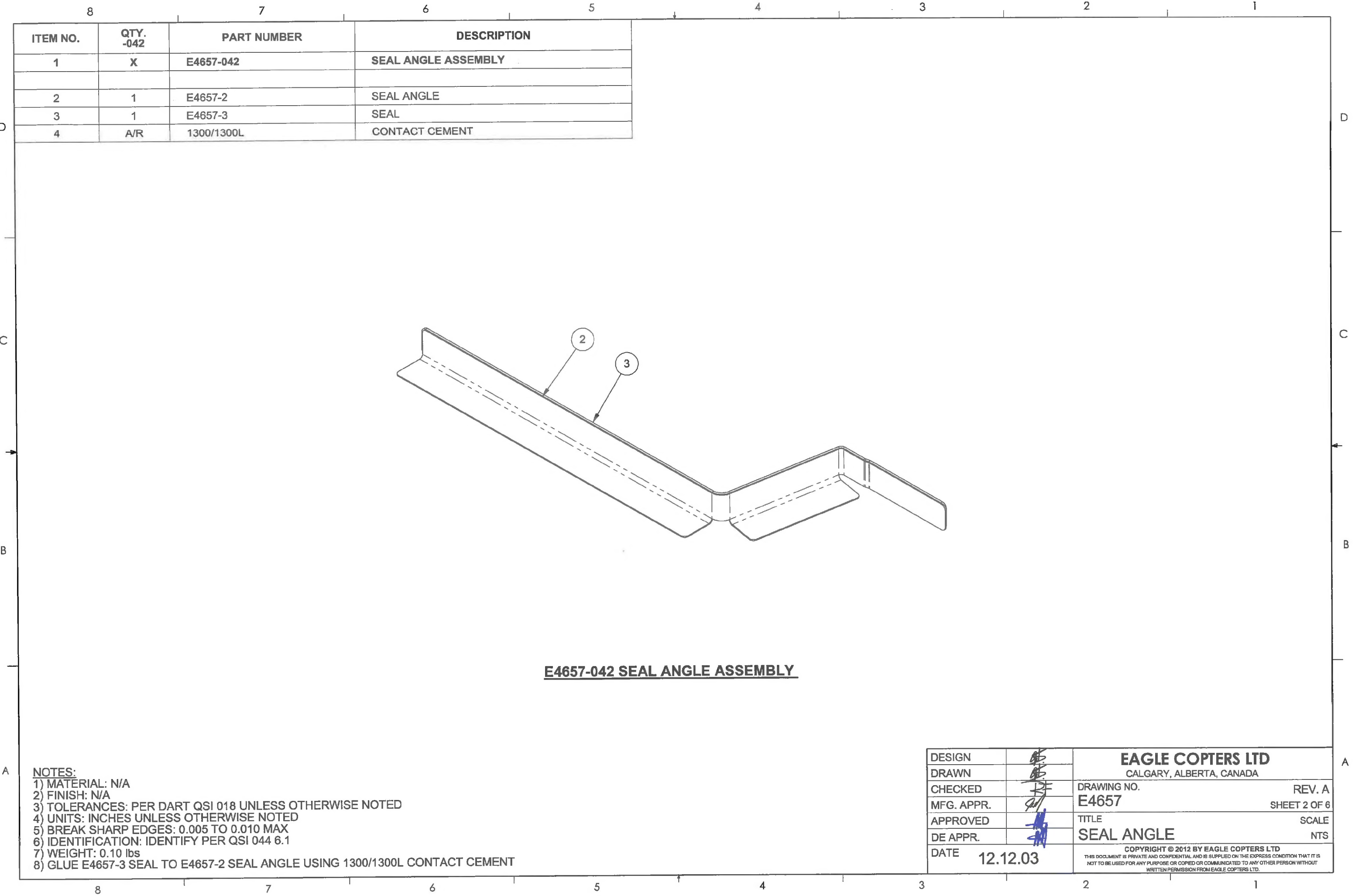
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4657-041	SEAL ANGLE ASSEMBLY
2	1	E4657-1	SEAL ANGLE
3	1	E4657-3	SEAL
4	A/R	1300/1300L	CONTACT CEMENT

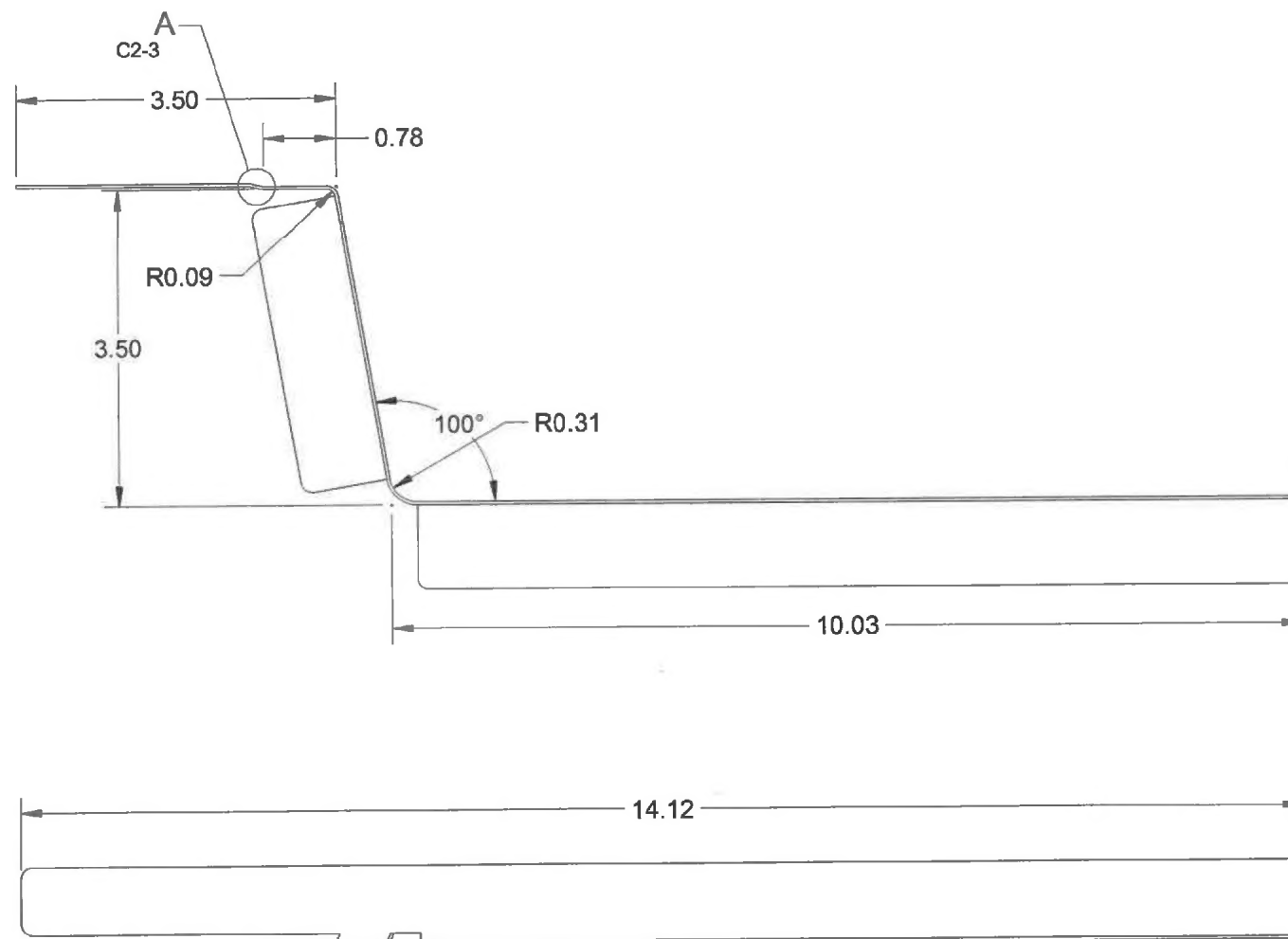


E4657-041 SEAL ANGLE ASSEMBLY

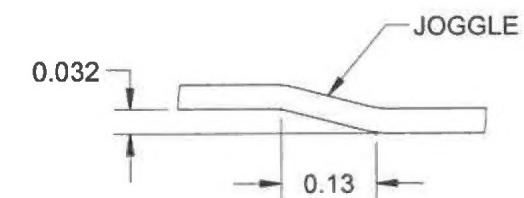
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.11 lbs
 - 8) GLUE E4657-3 SEAL TO E4657-1 SEAL ANGLE USING 1300/1300L CONTACT CEMENT

A	NEW ISSUE		12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4657	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SEAL ANGLE	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	

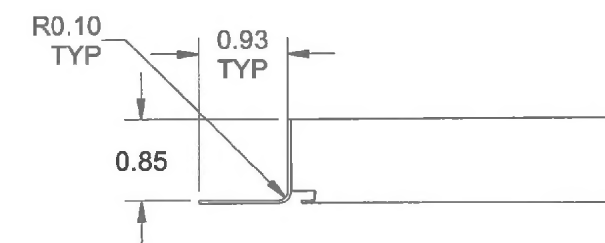




E4657-1 SEAL ANGLE

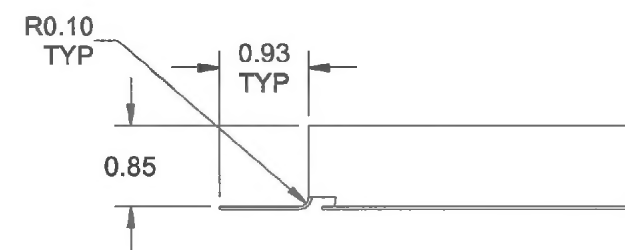
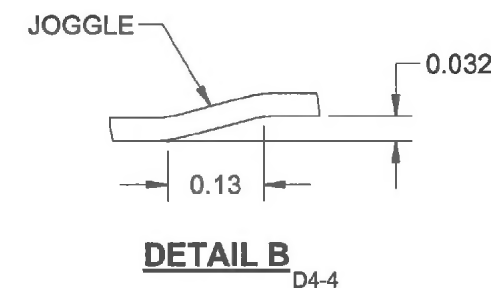
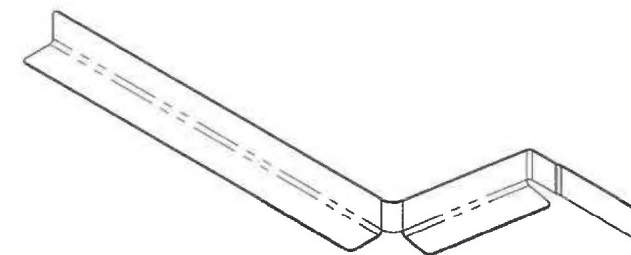
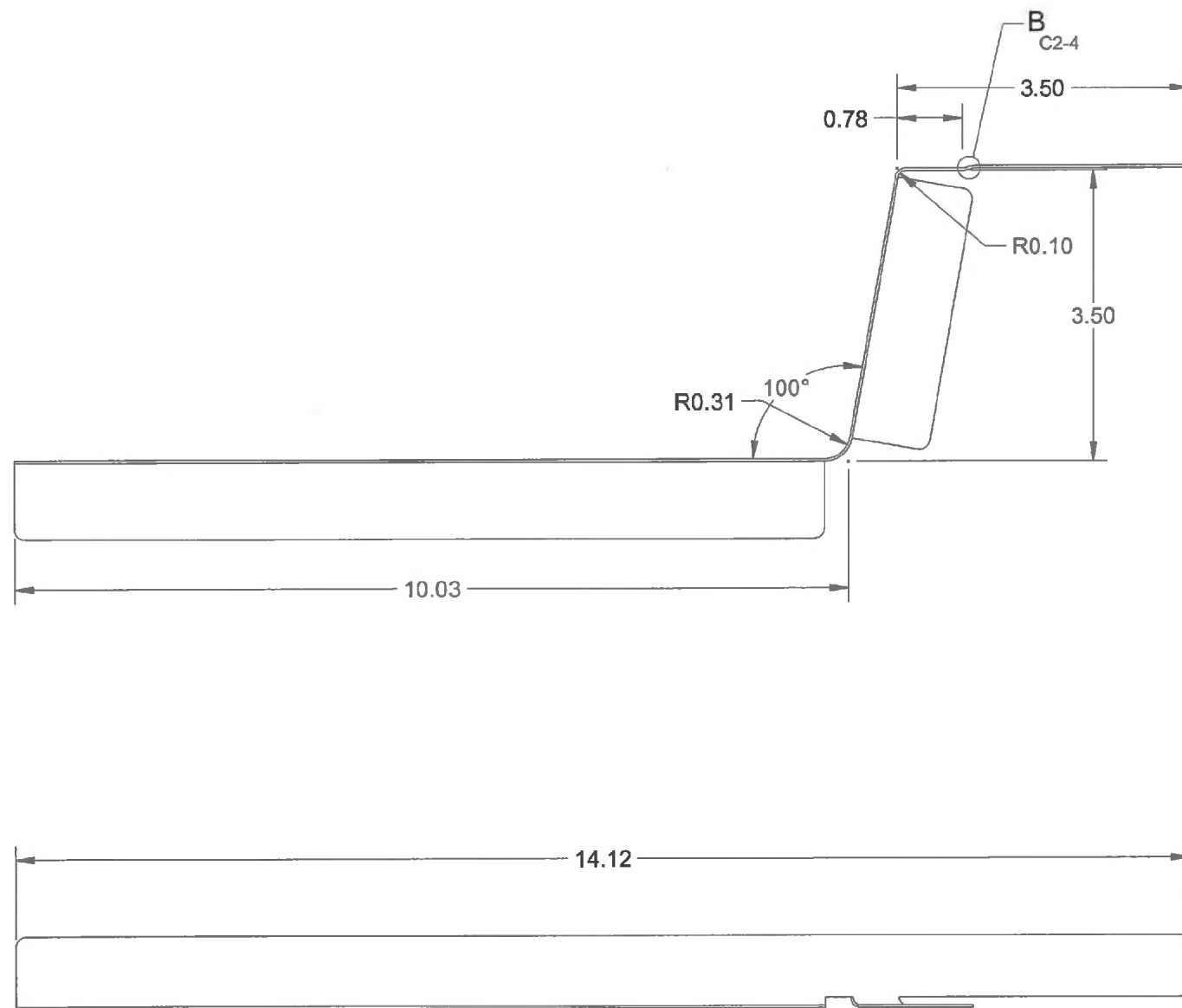


DETAIL A
C6-3



- NOTES:**
- 1) MATERIAL: MADE FROM E4657-1F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.08 lbs

DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4657	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEAL ANGLE	NTS
DATE	12.12.03	<small>COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	

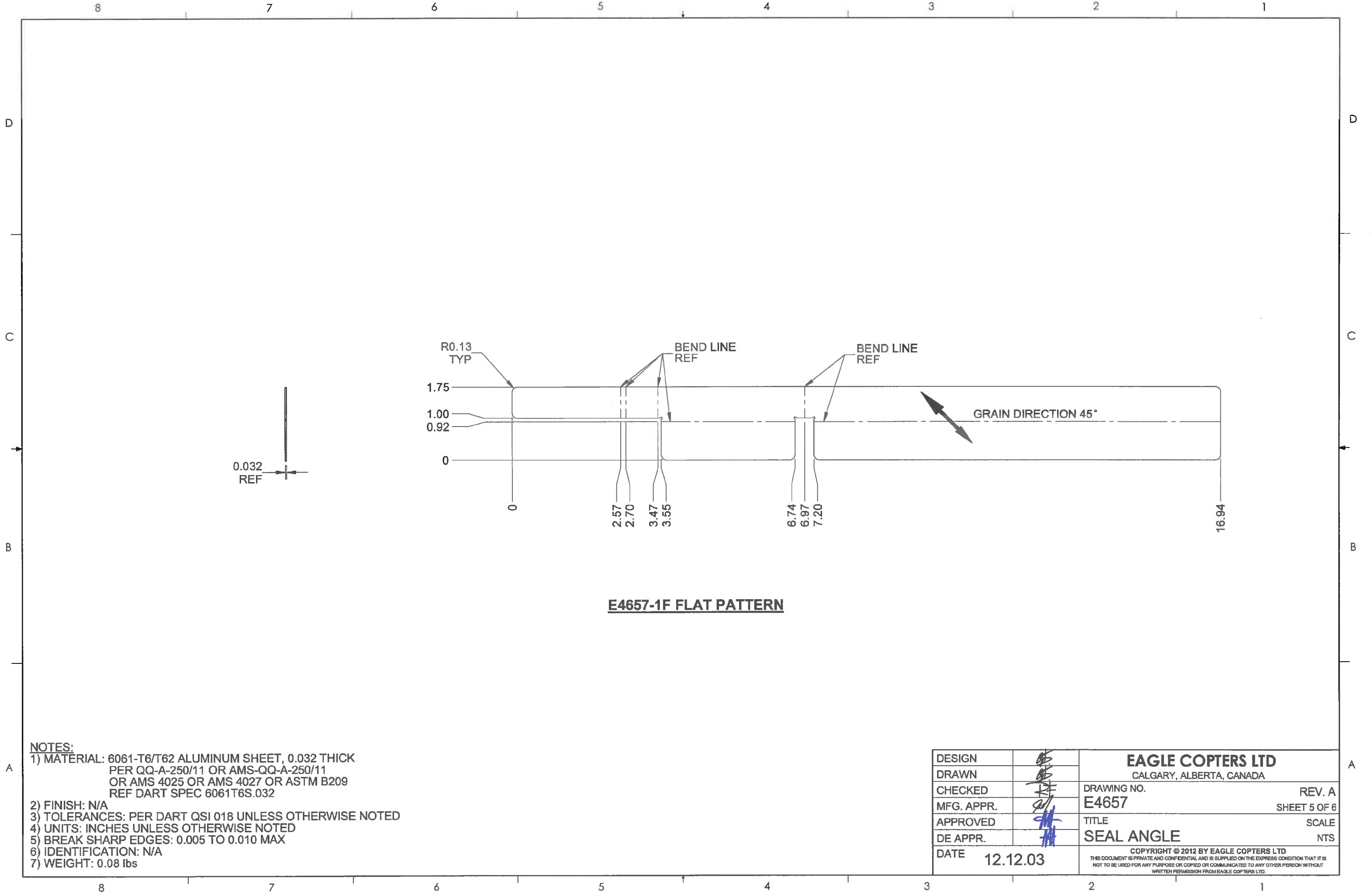


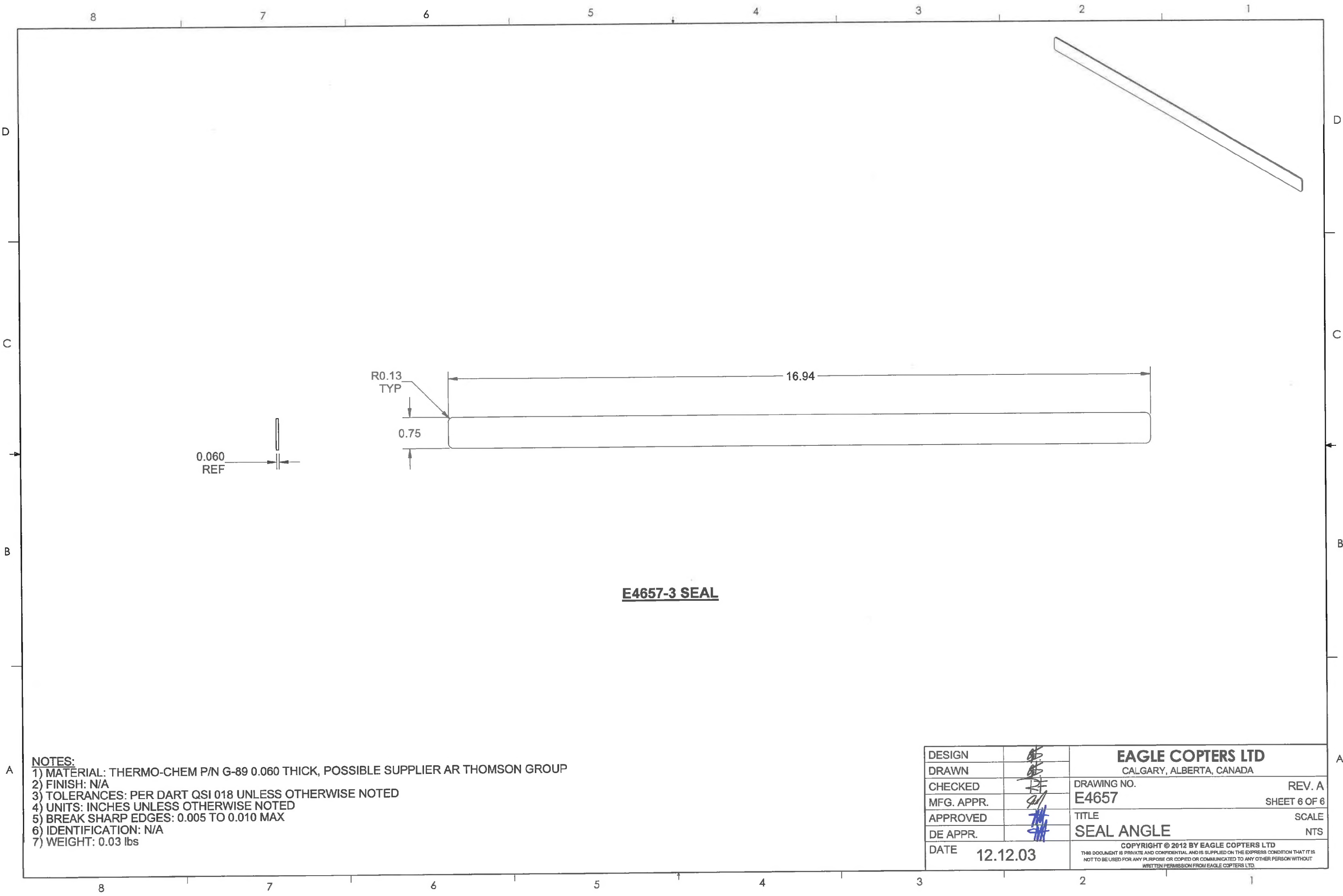
E4657-2 SEAL ANGLE

NOTES:

- 1) MATERIAL: MADE FROM E4657-1F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.08 lbs

DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD	
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4657	SHEET 4 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEAL ANGLE	NTS
DATE	12.12.03	<small>COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.</small>	





E4657-3 SEAL

- NOTES:**
- 1) MATERIAL: THERMO-CHEM P/N G-89 0.060 THICK, POSSIBLE SUPPLIER AR THOMSON GROUP
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.03 lbs

DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4657	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SEAL ANGLE	NTS
DATE	12.12.03	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	